

Set Roll Length

The FloorRight user can setup roll lengths while setting up a new material or set roll lengths after the rooms have been drawn. In FloorRight 11.2 an option was added called “In Order”.

By: Mical Santiago

In FloorRight 11.2 two new settings were added when setting up roll lengths.

- Best Fit
- In Order

The first option “Best Fit” allows FloorRight to fit the pieces on the roll and the user manually sets the roll lengths.

Best fit calculates material used and shows a lower waste percentage. This is the same way FloorRight has calculated rolls in the past.

The second option “In Order” places the cuts in the order the user has moved them on the roll. “In Order” also allows the user to move cuts from one roll to another.

“In Order” calculates waste based on how many rolls are used so “In Order” shows a higher waste.

In the Job estimate screen if “In Order” is chosen the user can change the “Based On” from “Material Area” to “Roll Area”. The waste will be lower like the “Best Fit” option.



Setup roll length:

1. When setting up a new material or previously created material click “Roll Options” at the bottom to set a roll length.

Material

Basic Attributes

Color	<input type="color"/>
Fill Style	Solid
Material Type	C-1
Style/Name	C-1
Color/Desc.	C-1
Pat. width	0'
Pat. length	0'
Pat. drop	0'

Advanced Attributes

Layout Options

Roll Options

Use default roll options	<input type="checkbox"/>
Default roll length	150'

Import OK Cancel

2. Uncheck “Default roll length” and then type in the new roll length. Then click “OK”.

Roll Lengths

SV-2 | SV-1

SV-2 375' / approx 344' 9"

	Dye lot	ID / Name	Length
	- Default	~344' 9" need 375' available	
1			125'
2			125'
3			125'
	-		

Cut allowance between drops: 0' 3" Delete

☐ Use stock cut allowance between drops Reset

Roll use

☒ Best fit

☐ In order

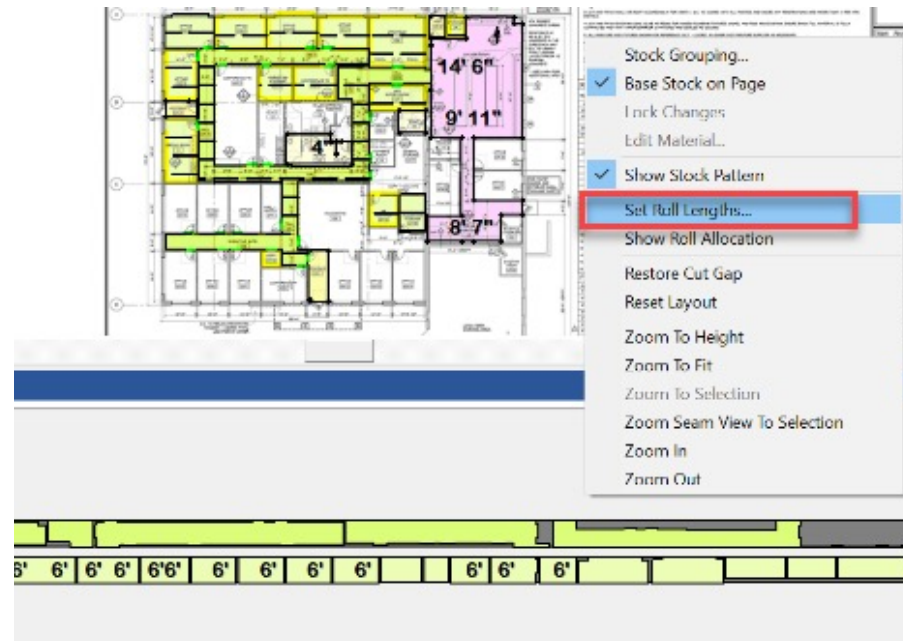
Default roll length: 125'

Show Roll Allocation OK Cancel

3. After drawing rooms click “Layout” at the top of FloorRight and left click “View seams/stock layout” or click the icon on the toolbar.



4. Right click anywhere in the seam/stock view and select "Set Roll Length".



5. Check “Best Fit” at the bottom if you need to manually enter roll lengths and begin to type in the length in each cell.

Roll Lengths

SV-2

SV-1

SV-2

395' / approx 344' 9"

	Dye lot	ID / Name	Length
	-	Default	~344' 9" need 395' available
1			45'
2			75'
3			75'
4			125'
5			75'
	-		

Cut allowance between drops:

0' 3"

Delete

☐ Use stock cut allowance between drops

Reset

Roll use

☒ Best fit
 ☐ In order

Default roll length:

75'

Show Roll Allocation

OK

Cancel

6. Check “In order” so FloorRight will automatically assign how many rolls the material needs.

SV-2

SV-1

SV-2

375' / approx 344' 9"

	Dye lot	ID / Name	Length
	-	Default	~344' 9" need 375' available
1			75'
2			75'
3			75'
4			75'
5			75'
	-		

Cut allowance between drops: 0' 3"

Delete

☐ Use stock cut allowance between drops

Reset

Roll use

☐ Best fit
 ☒ In order

Default roll length: 75'

Show Roll Allocation

OK

Cancel

7. Enter a stock cut gap if the project requires a distance between each cut.

SV-2

SV-1

SV-2

375' / approx 344' 9"

		Dye lot	ID / Name	Length
	-	Default	~344' 9" need	375' available
1				75'
2				75'
3				75'
4				75'
5				75'
	-			

Cut allowance between drops:

0' 3"

Delete

☐ Use stock cut allowance between drops

Reset

Roll use

☐ Best fit
 ☒ In order

Default roll length:

75'

Show Roll Allocation

OK

Cancel

8. Left click “Show Roll Allocation” on the bottom left and the user will see the rolls in the seam view.

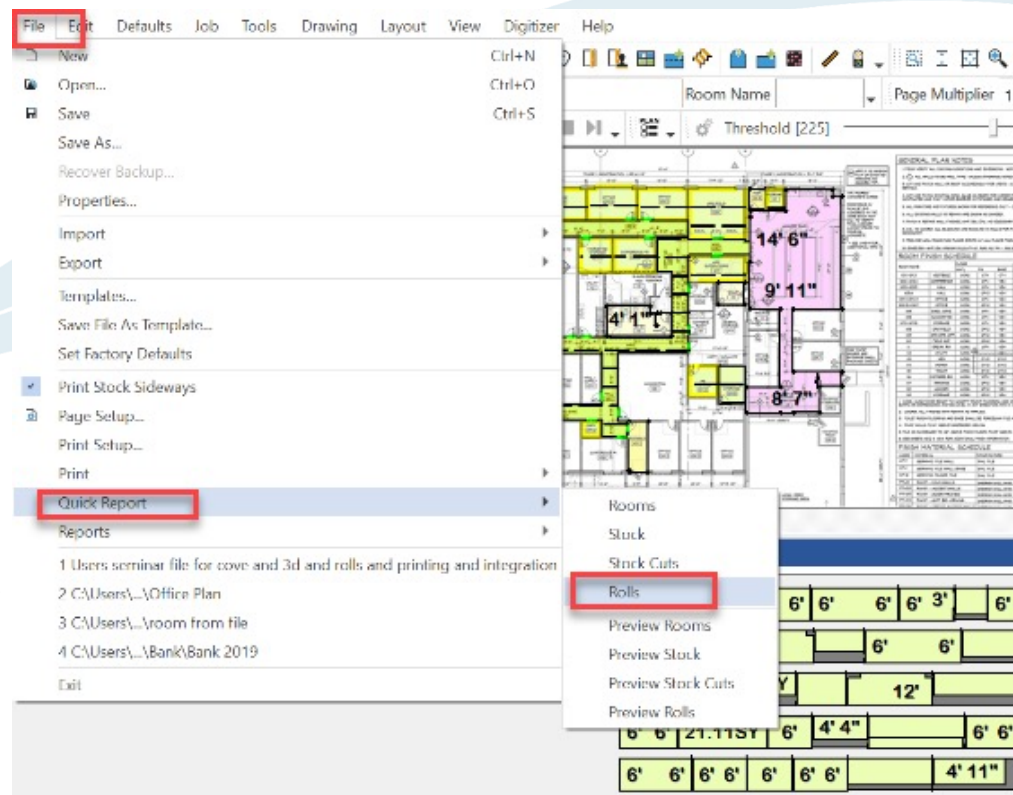


Once the user has setup rolls they can print the rolls to a “Roll Report” to show the installers how many rolls are needed and which cuts go with which roll.

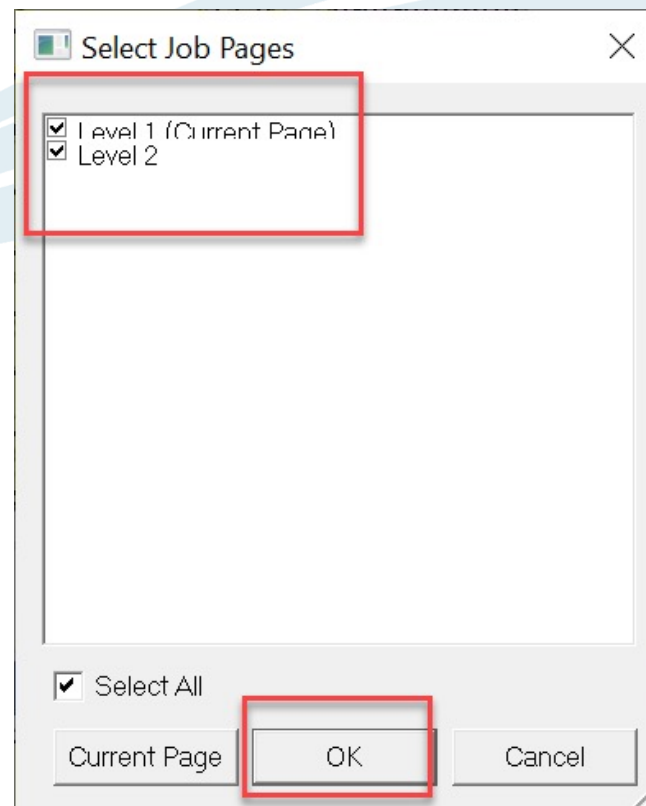


Print a roll report:

1. Click File at the top of FloorRight. Move the cursor down to Quick Report and left click "Rolls".



2. Click on “Rolls” then check which pages you need to print to PDF or paper.




3. Then choose a PDF writer or printer to print the Rolls report to and click “start”.

FloorRight Report Options

Set report options

Print target

 Universal Document Converter Change...

Direct to... Printer Options...

☐ Save options permanently

Options

First page: 1 ▲▼ Copies: 1 ▲▼

Pages:

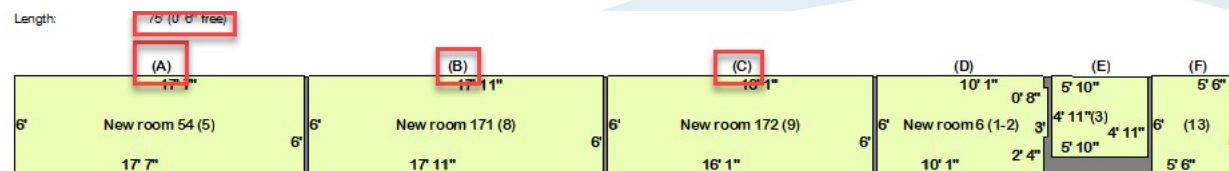
☒ All

☐ Page range(s)

(Enter pages or ranges, separated by comma if necessary, e.g. '1,3-4,10-')

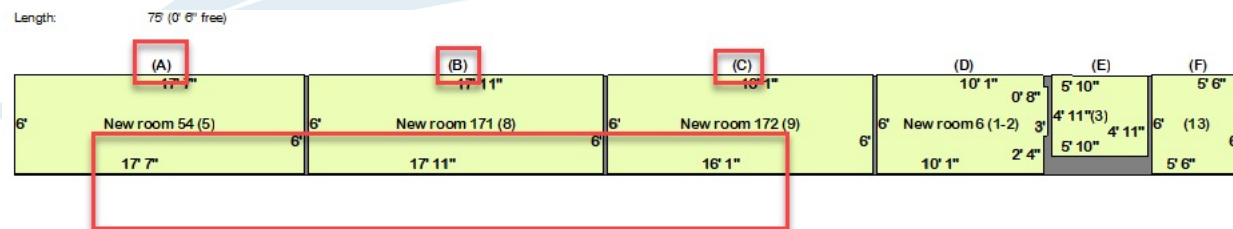
Print: All selected pages ▼

? Start Cancel



- (A) 6' x 17' 10" (@ 0') New room 54 (5)
 (B) 6' x 18' 2" (@ 17' 10") New room 171 (8)
 (C) 6' x 16' 4" (@ 36') New room 172 (9)
 (D) 6' x 10' 7" (@ 52' 4")
 New room 6 (1-2)
 10' 1" E
 0' 8" S
 0' 3" E
 3" S
 0' 3" W
 2' 4" S
 10' 1" W
 6" N
 (E) 4' 11" x 6' 1" (@ 62' 11")
 New room 14 (3)
 5' 10" 90.46°
 4' 11" S
 5' 10" W
 4' 11" N
 (F) 6' x 5' 9" (@ 69') New room 76 (13)

The cut gap is included in each cut.



- (A) 6' x 17' 10" (@ 0') New room 54 (5)
 (B) 6' x 18' 2" (@ 17' 10") New room 171 (8)
 (C) 6' x 16' 4" (@ 36') New room 172 (9)
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 New room 6 (1-2)
 10' 1" E
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 (E) 4' 11" x 6' 1" (@ 62' 11")
 New room 14 (3)
 5' 10" 90.46°
 4' 11" S
 5' 10" W
 4' 11" N
 (F) 6' x 5' 9" (@ 69') New room 76 (13)

For and questions about setting
up rolls please contact
frsupport@pacific-solutions.com.



The End.